



Green Theme Storage, Handling, and Recycling of Locomotive Batteries







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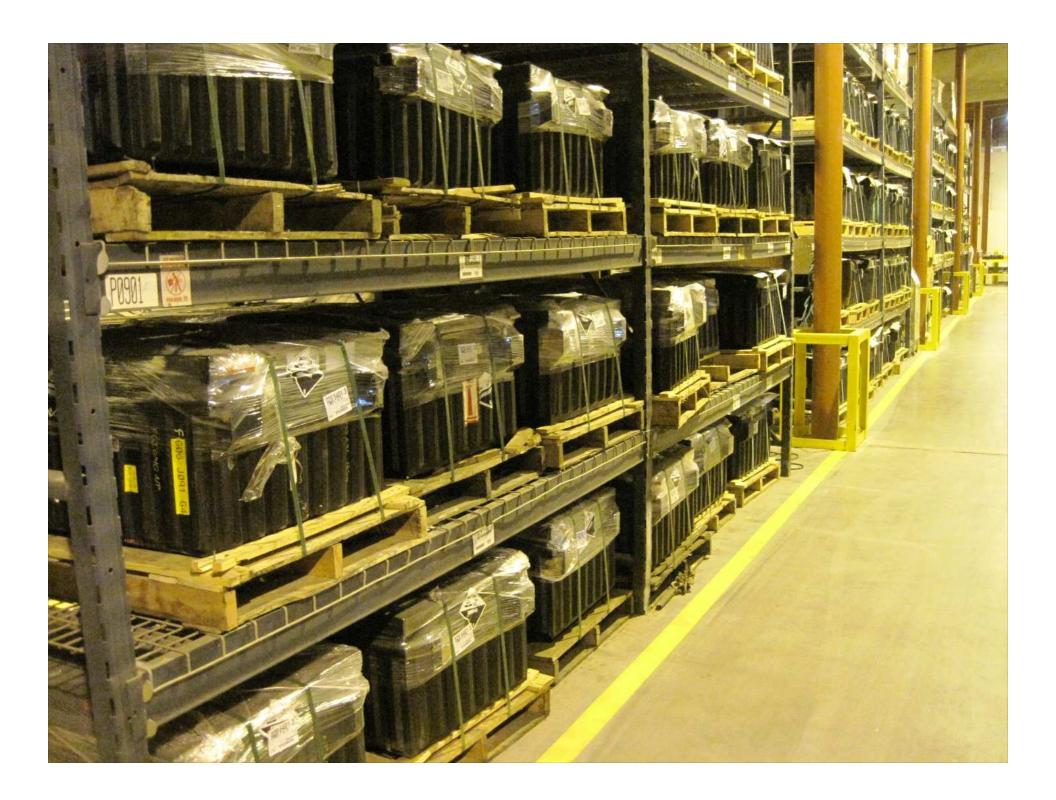
Meeting EPA requirements













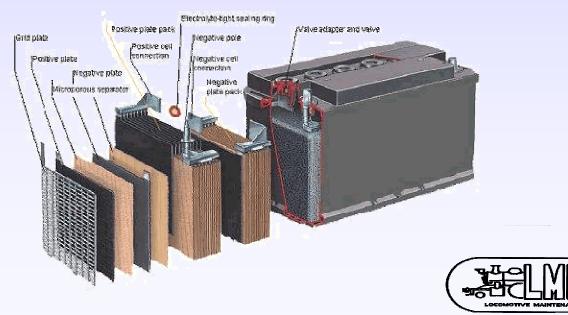
Battery Key Topics

- What is a Battery
- Battery Types
- Hazards & Concerns
- Transportation
- Handling
- Storage
- Recycling



What is a Battery???

- •A battery is two or more electrochemical cells connected in series which store chemical energy and make it available as electrical energy.
- Common usage has evolved to include a single electrical cell. There are many types of electrochemical cells, A battery's characteristics may vary due to many factors including internal chemistry, current drain and temperature.
- Typically, in the Locomotive Industry, our Battery has been a very old Acid/Metal Design.



Locomotive Battery Types

- Road and Switcher Units Flooded Lead Acid
- Hybrid and Gen Sets Gel (Green Electricity) APU (Auxiliary Power Units)





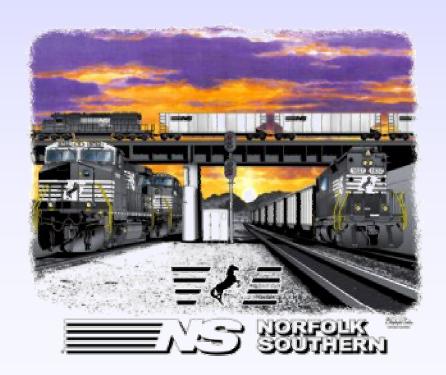




Locomotive Battery Typical Class 1 usages

Batteries in use on NS

- 3089 Units use the flooded lead/acid "unitized" (2 per loco)
- 416 Units use the gel style "unitized" (2 per loco)
- 116 Units use the flooded lead/acid "monoblocks" (8 per loco)





Hazards and Concerns

















Battery Hazards Acid Type Battery Fire – Explosion – Spills



- •Explosion/Fire Causes
 Misuse
 Malfunction
- Locomotive Battery Failures

Short Circuits Overcharging including Boiling and Gases



Gel Style Batteries

Pro's

- Gelled/Suspended Electrolyte No liquid of any kind; completely sealed.
- Maintenance Free.
- Longer Lasting
- Do not need to be fully discharged before recharging
- Do not develop a "memory" that limits their recharging
- Easier to transport

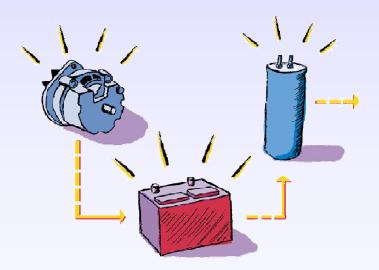


Gel Style Batteries

Con's

- Increased Initial Purchase Price
- Require a different charging system
- Weight- about twice as much as acid batteries













- · Transportation Carriers Need...
 - Hazmat Placard Unless.....



Hazmat Placard unless.....



49 CFR Section 173.159e Exemption from Hazmat Placarding

MATERIAL SAFETY DATA SHEET

SECTION I - PRODUCT IDENTIFICATION

Product identifier: Battery Acid Product use: Lead/Acid Battery Chemical family: Mineral acids.

Supplier's name and address:

Manufacturer's name and address:

P.O. Box 2020, 1 Station Road

Surrette Battery Co. Ltd.

Refer to Supplier

Springhill, N.S.

B0M 1X0

(902) 597-3767

Emergency Telephone #: CANUTEC (613) 996-6666

WHMIS CLASS: D1B, E

HMIS rating: Health 3 Fire 0 Reactivity 1

SECTION II - HAZARDOUSINGREDIENTS

LC50, ppm

LD₅₀, mg/kg

Ingredients

(Rat ihl.) 510 mg/m²/2Hr (Rat,oral)

SECTION III - PHY SICAL DATA

Physical state, odour and appearance: Clear, colourless, liquid that is odourless unless heated, than odour becomes sharp and choking.

Odour threshold: n/av Specific gravity (at °C): 1.265

Coefficient of water/oil distribution: n/av

Vapour pressure: n/av Boiling point: 110°C

Melting/freezing point: 0.7°C pH: <1

Vapour density (Air=1.0): Low Evaporation rate (n-BuAc=1.0): n/av Solubility in water (w/w): 100%

Volatiles, %: n/av

SECTION IV - FIRE AND EXPLOSION DATA

Conditions of flamma bility: Non-flammable liquid.

Means of extinction: Use media appropriate for surrounding fire.

Stability: Stable. Hazardous polymerization will not occur.

Sensitivity to mechanical impact/static discharge: Not susceptible to mechanical impact or static discharge. Flash point (Method): None. Lower/upper flam mable limits (% by volume): n/ap

Auto-ignition temperature: n/ap

Hazar dous combustion products: Refer to "Hazar dous decomposition products" (next section)

Unusual fire and explosion hazards: Sulfur dioxide, sulfur trioxide, sulfuric acid fumes. Evolution of explosive Hydrogen gas on contact with most metals.

SECTION V - REACTIVITY DATA

Incompatible materials: Highly reactive with materials such as metals, metal oxides, hydroxides, nitrates, amines, carbohydrates and other alkaline materials. Reactions can generate a great deal of heat as does the dilution of acid with water. Never add water to acid. Acid should always be added slowly to the water.

Conditions of reactivity: Product may decompose if exposed to high temperatures.

Hazardous decomposition products: If heated above 340°C, sulfuric acid will decompose to sulfur trioxide and water.

- Transportation Carriers Need...
- MSDS (Material Data Sheets)
- Packaging & Skids Marked





Stacking and Wrapping Used Batteries on Pallets

THESE GUIDELINES ARE TO ASSIST IN COMPLIANCE WITH FEDERAL DEPARTMENT OF TRANSPORTATION (USDOT) REGULATIONS'. PLEASE ASSIST THE DRIVER IN COMPLYING WITH THE LAW. FAILURE TO COMPLY WITH THE GUIDELINES CAN RESULT IN REFUSAL BY THE CARRIER TO ACCEPT MATERIAL. IN ADDITION, FAILURE TO COMPLY CAN RESULT IN FINES AND PENALTIES FROM FEDERAL, STATE, AND LOCAL AUTHORITIES.

INSTRUCTIONS FOR WRAPPING PALLET All batteries must be secured to the pallet with stretch wrap. Stretch wrap works best if it is pulled tight before stretching it around the corners. Figure 4 shows a properly wrapped pallet. 1. Start with the stretch wrap turned sideways to create a rope effect (see fig. 1). Wrap around the top layer twice.* 2. Still using the rope effect, wrap the top layer twice* again, crossing over the top each time to form an "X-pattern." This will pull the batteries towards the center to prevent batteries from falling off of the pallet, a DOT requirement. 3. Hold the stretch wrap open (see fig. 2 and 3), wrap around the bottom layer twice*, being sure to catch the edges of the pallet. 4. Finally, after placing cardboard on top of the batteries, wrap around the top layer twice" with the stretch wrap in the open effect and tear at the last corner. . Wrap as many times as necessary to stabilize the load 1 Title 49 C.F.R. 173.159 Batteries, Wet





Battery Transportation GEL











Battery Handling Safety





Manufacturers & Distribution Personnel who handle require...

- Safety & First Aid Training
- Spill Kits
- Protective Material/Gear









Battery Handling Lifting Safety

Monoblock Device



Sling w/hooks

Tesco Device #T54922



Tesco battery lifter



Ram/Pusher for positioning



Battery Safety Installation







Battery Safety Installation

EMD style
 If this bracket is missing or unusable please see alternative method



 GE style Part # 41C621698P1





Battery Picks

```
SHIPPING WHSE: OM07 LOCATOR: DC01
QTY: 1 ITEM: ST 020-5401 0
  PICK DOCUMENT *
TICKET NUMBER: 19387-001 *
  BATCH/MUSTER LOCATION: 99 00-00 **
DATE/TIME: 01/12/11 14:27:11 **
SHIPPING WEIGHT: 33550.0 **
EQUIP NBR: UP 123456 WO NBR: **
CONS/REQUISITION: 47127 0041787 **
J MIDDLETON
C/O S TALLEN MECH IN CHARG **
CHICAGO IL 60608 **
                                                                                                       BATTERY, STORAGE WET, 64V LEAD-ACID
ANTIMONY TYPE/MIN. 25 PLATES 650 AMP
HR/8 HR 2 BATTERIES - 16 CELLS PER
BATTERY - UNITIZED W/SOLID
                                                                                                        INTERCELL CONNECTORS
                                                                                                       PICKED BY: PACKED BY:
           ..........URGENT - PLEASE DELIVER ASAP!!!
  * * * * * THIS IS REPAIRABLE MATERIAL. RETURN CORE TO OM07

CO: 01 COST CENTER: CX762 * SEND TO: COUNCIL BLUFFS COMMS WAREHOUSE
COST CODE: 4990 * 3319 NEBRASKA AVE, STE. 5

WO: **** THIS IS REPAIRABLE MATERIAL. RETURN CORE TO OM07

COUNCIL BLUFFS COMMS WAREHOUSE
3319 NEBRASKA AVE, STE. 5

WO: **** THIS IS REPAIRABLE MATERIAL. RETURN CORE TO OM07
   ********* LIFTING ALERT *********
   * * * * * * * * * * * HAZMAT ALERT - AE03 DETAILS ON BACK * * * * * *
                              1938700102054010
0000 PICK DOCUMENT H A Z A R D I N F O R M A T I O N PAGE 2 OF 2 TICKET NUMBER: 19390-004 ITEM: 020-5401 0 SHIPPING DATE 01/12/11 HAZARD CODE: AE03 BILL OF LADING DESCRIPTION: BATTERY, WET, FILLED WITH ACID// # PG III// HAZMAT STCC=4936556 8 (CORROSIVE MATERIAL)// UN2794// # EMERGENCY CONTACT # 1-800 5224-9300
                                                                                                             PG III// HAZMAT STCC=4936556
EMERGENCY CONTACT # 1-800-424-9300
UP STOCK ITEM NUMBER 020 5401
PREPARATION FOR SHIPMENT:
PACKAGE: SECURED TO PALLET, PROTECT TERMINALS FROM SHORTS
LABEL: CORROSIVE
MARK: BATTERY, WET, FILLED WITH ACID// UN2794// ARROWS
SEPARATE 4' AND ON PALLETS FROM 1.4 EXPOLSIVE; 2.1 FLAMMABLE GAS;
2.3 POISON GAS; 4.1 FLAMMABLE SOLID; 5.1 OXIDIZER; 5.2 ORGANIC PEROXIDE
EMERGENCY CONTACT # 1-800-424-9300
```



Battery Storage









Battery Storage

- Batteries must be protected from...
- Intense Heat
- Drastic Cold
- Damage due to dropping and/or Stacking of Product







Battery Storage & Charging









Battery Storage Concerns



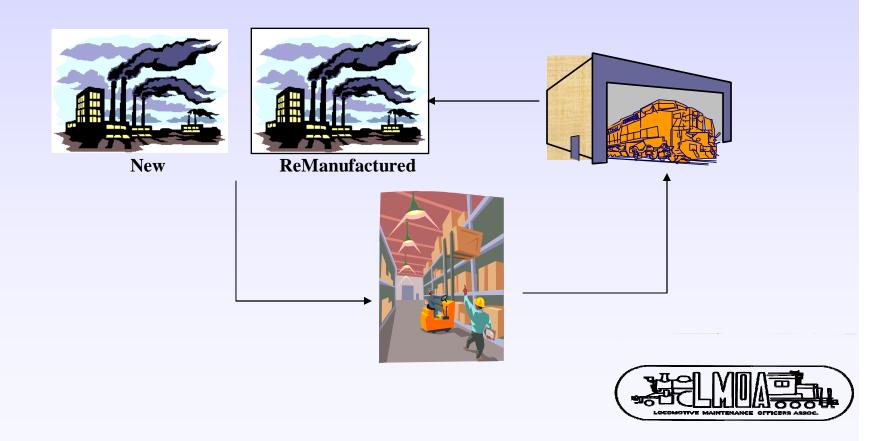


- Stored Batteries can be Undercharged
- Batteries Need to be Rotated



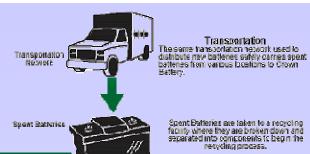
<u>Battery Storage – Best Practices</u>

- OEM Supply Chain Management New
- OEM Supply Chain Management Recycled





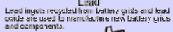
Recycling



Spent Batteries are taken to a recycling facility where they are broken down and separated into components to begin the recycling process.

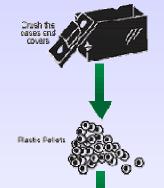


Plastic Plastic palie's recycled from old battery cases and covers are used to manufacture new battery cases and





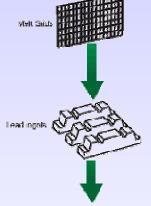
Battery Acid Sodium Sulfate crystals separated from old battery acid are recycled and actd for use in textilé, gises and détergant manufacturing.



GOWERS.

New covers and cases Battery covers and cases are manufactured for new batteries from recycled plastic pellets

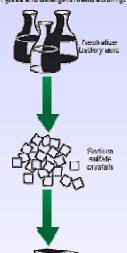
New cases and lids



New Grids and Lead Oxide Battery grids are manufactured from recycled lead for use in new batteries. Recovered lead oxide is







Sless, lealites, detergents



New Battery 93% of Crown Batteries are recyclable. and are comprised of previously recycled materials.

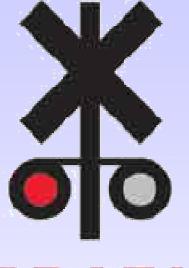


Best Bang For Your Buck

Maintenance Schedule			
•	Description	Due on	Due at
*	Tune Up	09/09/05	
	New Tines	15/10/05	
	Oil Change		50000
	Radiator Flush	18/12/05	60000



Thank You For Your Attention



OPERATION LIFESAVER®

Look, Listen & Live

Be Safe!!!!

